

Maintenance Manual

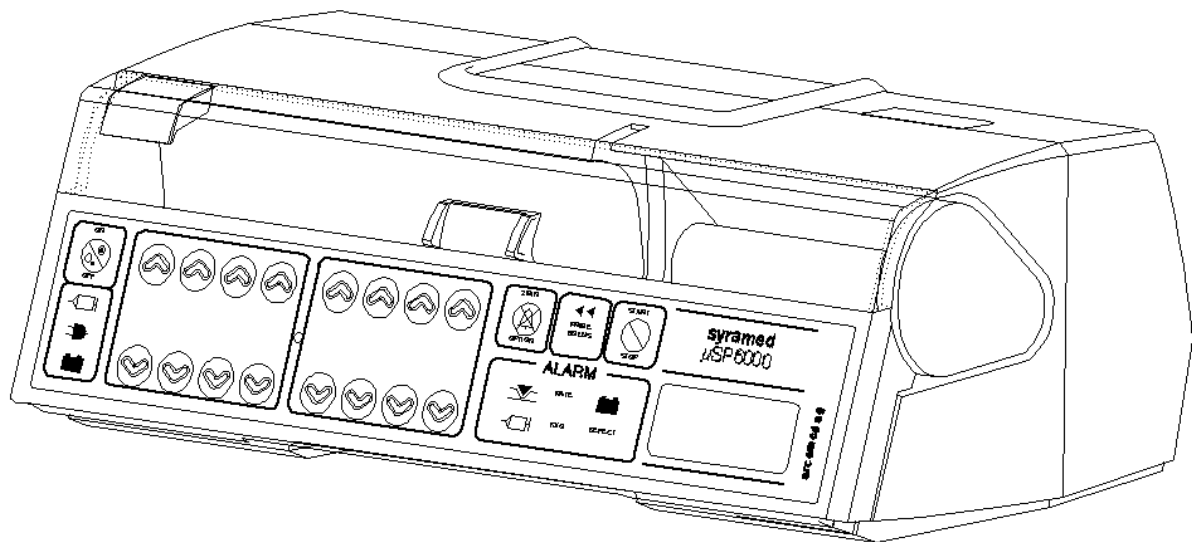
syramed® μ SP6000

syringe pump

CE 0123

Swiss Made

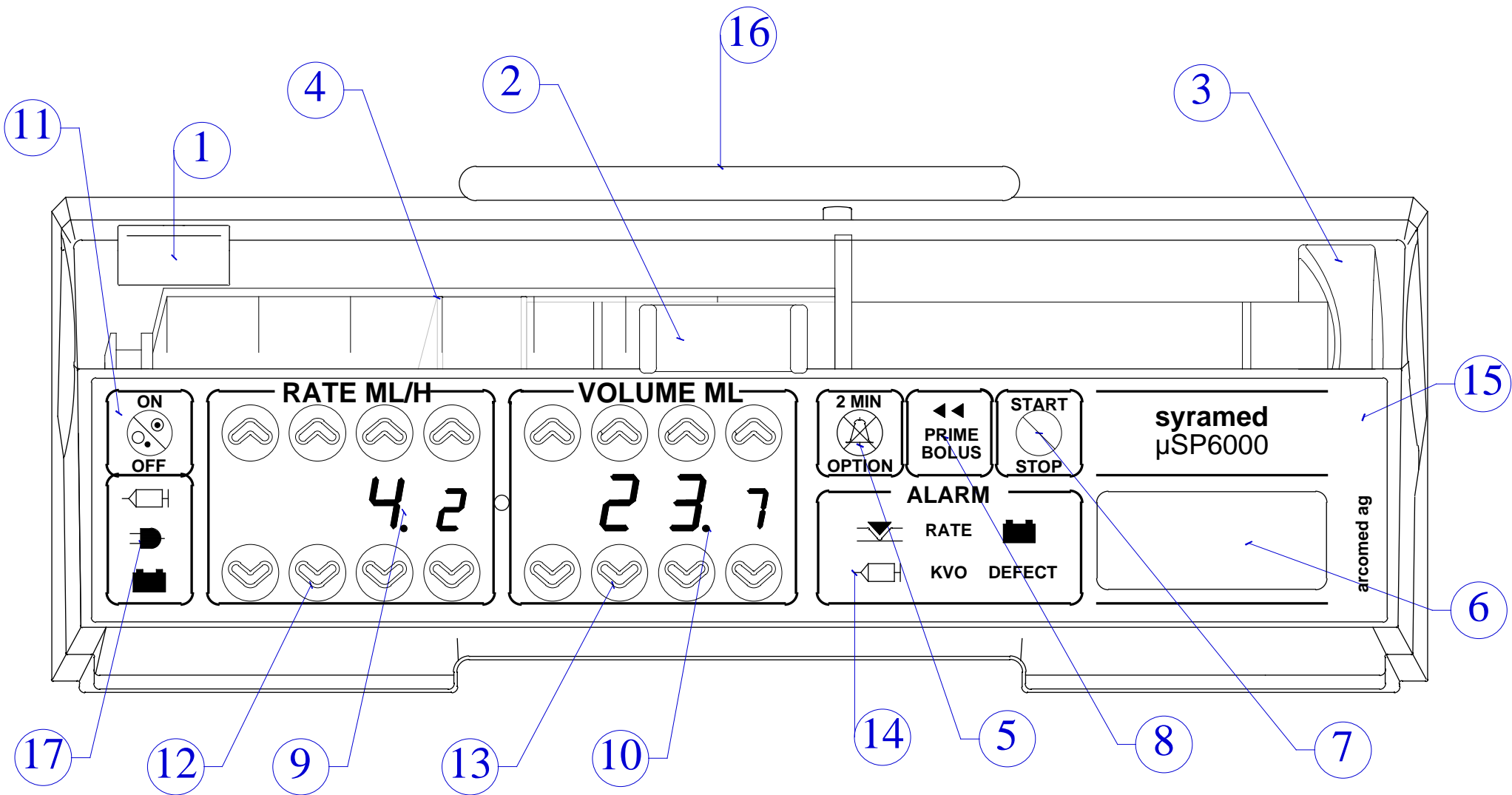
ARCOMED AG
8105 Regensdorf / Zürich
an ISO 9001 company



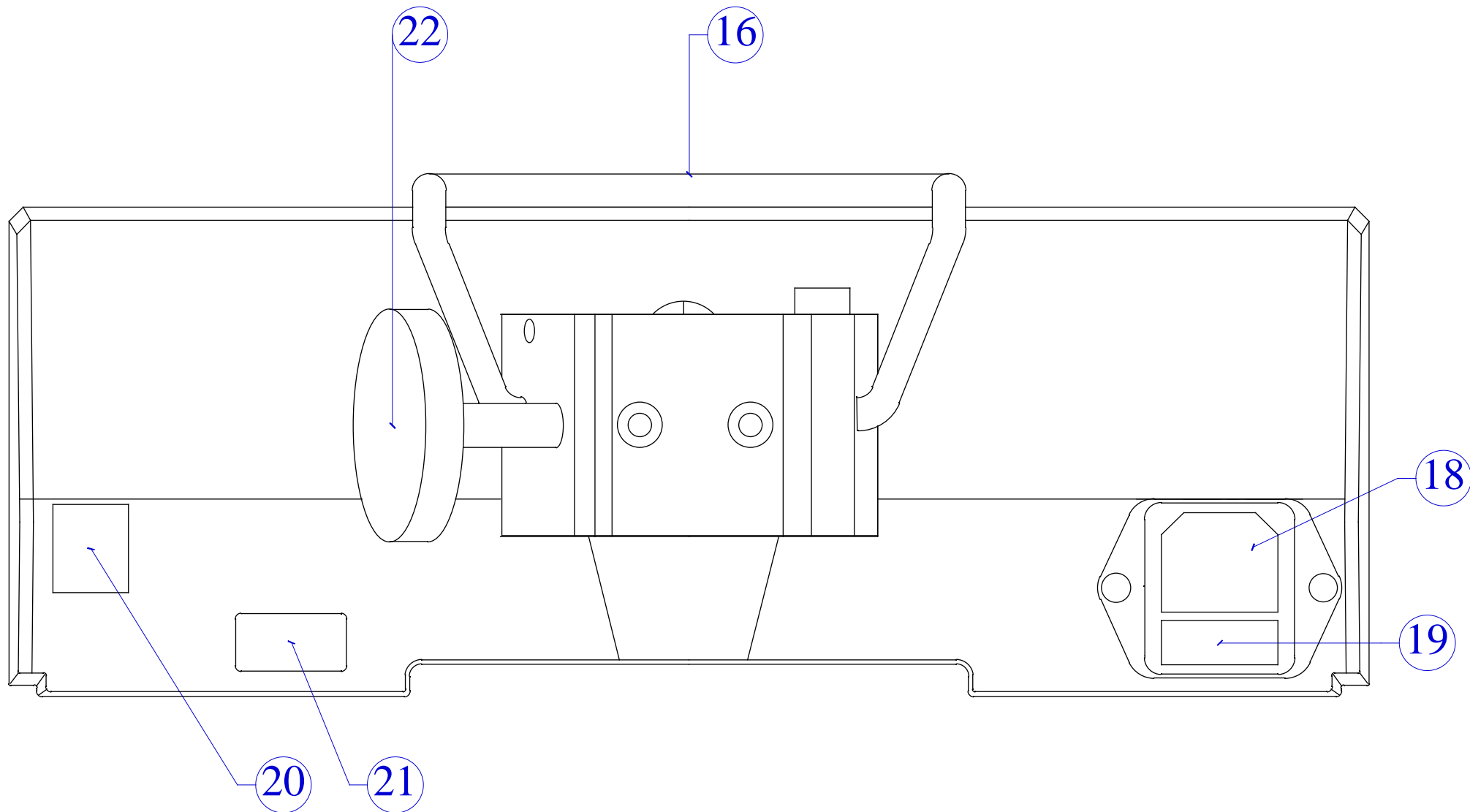
CAUTION: This manual is exclusively intended for authorised personnel who have been instructed by ARCOMED AG in the use, maintenance and repair of the infusion pump indicated above.

ARCOMED AG shall assume no liability for tampering by unauthorised persons.

Note: No amendment service is provided for this manual.
Edition 43/03 -VA-TM-6000-E



syramed 6000
Front view



**syramed μSP6000
Rear View**

Index numbers

1	Door latch
2	Syringe clamp
3	Drive head
4	Syringe
5	ALARM SILENCE/OPTION key
6	LCD window for messages and infusion parameters
7	START/STOP key
8	PRIME/BOLUS key
9	RATE display
10	VOLUME display
11	ON/OFF key
12	RATE keys
13	VOLUME keys
14	Alarm indicators
15	Door
16	Carrying handle
17	Power and running indicators
18	Mains power connector
19	Mains fuse
20	Nurse call connector
21	IR interface
22	Pole clamp

CONTENTS

		Page
1	Introduction	1
1.1	Mounting the pump	1
1.2.1	Cleaning and disinfection	2
1.2.2	Annual safety check	2
1.3	Key to symbols	2
2	Specifications	3
3	Operation	4 - 9
3.18.	Using the pump in parallel or multiple infusions	9
4	Alarm system	10 - 12
5.1	Warranty	12
5.2	Design changes	12
6	Safety checks	13
7	Performance data	13
8	Technical description	16
9	Trouble shooting	19
10	Replacement of parts	20
11	List of spare parts	21

Annex A Drawings

Annex B Schematics

Annex C Component layouts

1. Introduction

1.0 Introduction

The Syramed μ SP6000 is a syringe pump using the latest technology. This microprocessor-controlled syringe pump operates by pumping the infusate in the syringe using a controlled single action pumping stroke. The sterility of the infusate is not affected. The pump is designed to infuse drugs or other infusates into the patient by controlled means under pressure.

The Syramed μ SP6000 meets the performance requirements of the MDA (UK) for neonatal and high risk infusions. It can be used in both stationary and transportable applications as it has a long battery life up to 12 hours duration. Applications include neonatology, intensive and cardiac care, paediatrics, gynaecology and obstetrics, surgery and general medicine. It can also be used in ambulances and air rescue. It is not recommended for blood infusion (unless the dose requirement is small) due to the limitations in syringe size accommodated (50/60ml maximum).

The Syramed μ SP6000 meets the Medical Device Directive (MDD) requirements of the EC Guideline 93/42 EEC and is marked CE 0123 (TUV PS Munich, Germany).

The manufacturer according to MDD is Arcomed AG, Althardstrasse 146, CH 8105 Regensdorf, Zurich, Switzerland. Responsible for the EC is Arcomedical Infusion Ltd., West Horndon, Essex CM13 3XL, UK.

The Syramed μ SP6000 may be operated only on mains power installed to DIN 57107 VDE 0107 or the appropriate national standards. If the integrity of the mains power supply protective earth system is in doubt, the pump should be operated on battery power. Mobile telephones should not be used anywhere near this equipment.

1.1 Mounting the pump

Check the pump and accompanying accessories for damage when unpacking. The pump must not be operated if damaged. Should the pump be damaged contact our Service Department.

Permitted mounting: positioned on a flat horizontal surface or pole mounted on an infusion stand or rail mounted.

The pump should normally be operated from a mains power supply. The internal batteries will automatically operate the pump in the event of a power failure.

CAUTION: This pump is not designed for use in areas where there is an explosion hazard. Environmental requirements as per IEC601-1-2 must be observed. Do not operate this pump in an environment with high levels of electromagnetic radiation such as surgical diathermy or mobile telephones. For further information contact the official distributor in your country or the Customer Service Department in Switzerland:

Switzerland: a r c o m e d a g, Althardstr. 146, CH-8105 Regensdorf
Tel. ++41 (0)43 388 90 30, Fax. ++41 (0)43 388 90 40

United Kingdom: Arcomedical Infusion Ltd., 5j West Horndon Industrial
Estate, West Horndon, Essex CM13 3XL, UK
Tel. ++44 (1) 277'81'04'32 Fax. ++44 (1) 277'81'19'67

1.2.1 Cleaning and disinfection

CAUTION: The pump must be switched off and disconnected from the mains power supply before cleaning and disinfecting.

The pump must be kept clean and dry. Remove any spillage immediately. The pump must not be placed in an autoclave.

The unit is disinfected by wiping over with a cloth which has been damped slightly with an alcohol-based disinfectant. Take care when cleaning that no liquid enters the inside of the pump case. Wait at least 30 seconds after disinfecting before switching the pump on. Use only disinfectant that are compliant with:

- **ABS, POM, stainless steel, PVC, aluminum, silicone**

Please check with your supplier of disinfectant.

1.2.2 Annual safety check

Battery power is provided by a nickel metal hydride (NiMH) battery which must be checked annually. Battery condition is checked by connecting the pump to the mains power supply for 15 hours in a switched off condition so that the battery may be fully charged. Disconnect the mains power supply and switch the pump on using battery power. Determine the operating time when the low battery alarm activates. This should be at least 3 hours - if not the battery must be replaced. Repeated charging and discharging may in certain circumstances cause degeneration of the battery (memory effect).

Used batteries must be disposed of in an environmentally friendly manner or returned to the manufacturer.

Safety checks (see chapter 6) may be performed only by qualified staff.

1.3. Key to symbols

The pictograms and symbols shown on the reverse of the pump have the following meanings or functions:



Nurse call

IR

Interface RS232
(Infrared)



CF (cardiac floating) part



CAUTION: consult accompanying documents

IPX 1

Drip-proof



class II double insulated

2. Specifications

CE Marking	No. G5 01 08 13006 010
Classification	IIb
Software revision	1.xx
Flow rate range (ml/h)	0.1 - 500 (750 max)
Flow rate increments (ml/h)	0.1
Volume range (ml)	0.1 - 999.9
Volume increments (ml)	0.1
Syringe size (ml)	5, 10, 20, 30, 50/60 (Automatic size recognition)
Syringe brands	B Braun, Fresenius, BD, Monoject, Terumo, Codan, other brands on request
Syringe nearly empty alarm	3 mins (adjustable)
Bolus volume after occlusion	Automatic bolus reduction (see also 3.9)
Overinfusion in case of electrical or mechanical defect	1.5 ml max.
Keep vein open rate (KVO)	0.3 ml/h, adjustable
Bolus rate, Prime rate	1500 ml/h (50/60 ml syringe), adjustable
Alarm pressure limit	0 - 999 mbar/mmHg
Battery operation time (1.85Ah)	3 - 12 hours (dependent on rate set)
Charging time	15 hours/20 hours
Supply voltage	230 VAC+10%-15%, 50/60 Hz
External power supply (optional)	12-15V AD/DC
Input power	8.5 VA
Mains fuse	T200 mA
Type of protection against electric shock	Class II
Protection against ingress of liquids	IPX 1, drip proof
Leakage current	< 40µA
Radio interference	CE-Class A
Nurse call, potential-free contact switch	24V/0.2A
Degree of protection against electric shock	CF (cardiac floating)
Dimensions	245x90x180 mm (WxHxD)
Housing	ABS plastic, UL listed
Weight	2.3 kg (approx.)
Max. storage period	3 months without charging
Permitted temperature range (operation/storage)	15°C - 35°C / 0°C- 40°C
Permitted relative humidity	20-90% max. (no vapor deposit)
Safety certification	DIN IEC 601 Part 1 EN55011 Radio interference IEC601-1-2 Susceptibility IEC601-2-24

3. Operation

The figures in brackets refer to the illustrations of front and rear views shown in the appendices.

CAUTION: Use only approved disposable syringes!
(cf. leaflet "Accessories and Consumables")

The pump may be configured for one or several brands of disposable syringe:

B. Braun, Fresenius, Becton Dickinson, Monoject, Terumo.

Permitted syringe sizes:

5, 10, 20, 30 and 50/60 ml. The size is identified automatically by the pump.

The functional safety of the pump cannot be guaranteed if non-approved syringes are used. The safety of the patient may be compromised as a result.

Disposable syringes are for single-use only. Single-use needles carry an infection hazard and must be disposed of in accordance with local guidelines. Remark: To avoid air infusion, air filters can be used as there is no obligation to have an air in line detector on syringe pumps.

Important:

- The patient must be disconnected during the loading and the removal or change of the syringe.
- The user must check that the pump and drive is not damaged and that the syringe plunger latch is in its home position before loading the syringe. In case of damage the syringe must not be used.
- The syringe must not be placed more than 50 cm above the patient and negative pressures must be avoided.
- In case of multiple or parallel infusions high pressures or negative pressures can influence the accuracy of the rate (see also 3.18). In the case of strong negative pressure siphoning can occur and the plunger can be pulled with considerable forces. It is important to know that these forces can also pull the plunger after the syringe latch is opened and the pump is not in control of the syringe.

3.1. Preparation and loading of syringe

- a) If the pump is to be operated on an infusion stand, care must be taken that the pump is not positioned more than 1.4m above the ground to ensure stability. Ideally use an "Arco Luxe" or "Arco Standard" infusion stand. If several pumps are mounted one above the other the maximum permitted height from the floor must be observed and measures taken to prevent instability.
- b) The pump may be fixed to the infusion stand by means of the pole clamp (22) on the rear of the unit.
- c) Where possible mains power should be used. Plug the mains power cable into the connector socket (18) at the rear of the pump. The mains pictogram illuminates as soon as the mains supply is connected. The battery is charged automatically.
- d) Draw up the infusate into the syringe using an aseptic technique and make sure there is sufficient excess volume to prime the extension set. Connect the

extension set.

- e) Press the ON/OFF key (11). The audible alarm beeps and all indicators illuminate. The software revision number (rx.xx) and then the pump configuration (C.xxx) illuminate briefly.
- f) Open the pump door (15) by releasing the latch (1). Open the syringe clamp (2). The drive head (3) is powered automatically to extend fully to the right.
- g) Locate the syringe (4) in the pump with the Luer connector to the left so that the ears of the syringe are positioned in the slot in the pump body. **THIS IS IMPORTANT.** Push the syringe ears to the left so that they engage the front edge of the slot.

Controlled automatic syringe loading:

After closing the syringe clamp (2) the drive head stays extended to the right. Press the PRIME key (8) and hold it down so that the drive head is powered to engage the syringe and to lock onto the syringe plunger. When the infusion is finished press the PRIME key (8) to move the drive head to the parking position.

CAUTION

During the loading process, the user must check that infusion lines electrode leads or any other obstructions do not get caught up in the drive system and that the syringe plunger latch is in its correct home position to allow a correct syringe loading. Check that the plunger is correctly secured after loading.

- h) The LCD window (6) indicates the brand and size of syringe. Press the START/STOP key (7) to confirm this. If the pump is configured for several syringe brands, the OPTION key (5) must be pressed sequentially to select the brand. When the correct brand is displayed, press the START/STOP key (7) to confirm.
- i) The LCD window now indicates "purge". Press and hold the PRIME/BOLUS key (8) to prime the extension set. For safety reasons connect the patient only after correct loading and purging of the syringe.

3.2. Setting rate (ml/h) and volume (ml)

Use the UP/DOWN keys (12) to select the required rate in ml/h indicated in the RATE display (9). Arrow up keys provide rate increase, arrow down keys provide rate decrease. Check that each key stroke changes one digit. The least significant digit (small size) indicates 0.1 (units).

If the full volume of the syringe is to be infused, make the patient connection and press the START key (7) to commence the infusion.

If a specific volume is to be infused, the required volume in mls may be selected in the VOLUME window (10) using the UP/DOWN keys (13) before starting the pump.

3.3. Pump running

When the pump is running, the green syringe symbol flashes. The VOLUME display now indicates the volume infused in mls. In order to display various data, such as pump condition, volume to be infused, infusion time, time to end of infusion, battery condition, syringe brand and size, pressure and pressure limit, press the OPTION key (5) sequentially and observe the LCD window (6) until the required data is displayed.

If a specific volume to be infused was selected the pump automatically switches

to KVO operation when this volume has been infused and an audible and visual alarm (14) activates.

The near end of syringe alarm activates three minutes before the syringe is empty (audible and visual warning). The time before end of syringe may be adjusted (by a technician) as required. Press the ALARM SILENCE key (5) to silence the audible alarm for 2 minutes.

3.4. Resetting the volume infused

In order to reset the volume infused, stop the pump by pressing the STOP key (7). Press the OPTION key (5) for 2 seconds until the VOLUME display (10) flashes. When the LCD window (6) displays "000", confirm this by pressing the START/STOP key (7) to reset the volume infused to zero. If it is not desired to reset the volume infused, press the OPTION key (5) until the normal display appears.

3.5. Infusing a bolus

When the pump is infusing, a manual or an automatic bolus can be given.

To infuse a manual bolus:

Press the OPTION key (5) and the BOLUS key (8) together.

The bolus rate is displayed in the RATE window (9) and the bolus volume infused is displayed in the VOLUME window (10). The LCD window (6) indicates "Bolus manual". Keep the keys depressed until the required bolus volume has been infused. As soon as the keys are released the pump reverts to the normal infusion mode.

To infuse an automatic bolus:

Press the Bolus key (8) for 2 seconds until the display in the VOLUME window (10) flashes. The desired bolus volume in mls can then be preset in the VOLUME display using the VOLUME keys (13). Press the BOLUS key (8) to deliver the bolus automatically. If no bolus is required, press the OPTION key (5) to cancel.

During automatic bolus delivery, the RATE display (9) indicates the bolus rate and the VOLUME display (10) indicates the bolus volume infused. The LCD window (6) indicates "Bolus automatic".

To stop the pump at any time press the STOP key (7).

After the selected bolus volume has been delivered, the pump switches automatically to normal delivery mode.

Following bolus infusion, the bolus volume is added to the total ml infused.

3.6. Removing or changing a syringe

Press the START/STOP key (7) to stop the pump. Open the door (15) and open the syringe clamp (2). The syringe plunger unlocks automatically and the drive head (3) extends fully to the right.

If a new syringe is to be fitted to continue the infusion, it can be loaded as in section 3.1 without switching the pump off. Rate, volume to be infused and volume infused data are stored.

3.7. Recall of previous data

If the pump has been accidentally switched off, data such as rate, volume to be infused and volume infused may be recalled during start up. Press the START/STOP key (7) and the ON/OFF key (11) together to recall all data.

3.8. Setting volume and time

If a specific volume is to be infused in a given time the RATE display must be left at zero. When the syringe has been primed, press the START/STOP key (7) to confirm. Then press and hold the OPTION key (5) until the RATE and VOLUME displays flash. The time in hours and minutes may be selected in the RATE display (9) and the volume selected in the VOLUME display (10). The pump automatically calculates the infusion rate. Check this carefully in the LCD window (6) before starting the infusion.

3.9. Pressure system

The Syramed SP6000 has automatic pressure monitoring whereby the pressure in the system is measured via the syringe plunger. The alarm pressure limit can be set automatically or manually.

Automatic setting:

If the pump is configured for this mode, the alarm pressure limit is automatically matched to the set rate, the lower the rate, the lower the alarm pressure limit.

Example (Injectomat):

- 50 ml syringe, 25 ml/h, press. limit 800 mBar, Time to alarm: 160 sec.
- 10 ml syringe, 5 ml/h, press. limit 300 mBar, Time to alarm: 100 sec.

Manual setting:

Press the OPTION key (5) sequentially to display pressure and alarm pressure limit in the LCD window (6). Hold down the OPTION key (5) until the VOLUME display (10) flashes "Lxxx". The pressure limit may be manually set using the VOLUME keys (13) in the VOLUME display (10) and the data in the LCD window changes accordingly. This can also be done while the infusion is in progress.

NOTE: Manual setting of pressure deactivates the automatic pressure setting, i.e. the pressure remains at the current level independent of the rate selected.

Example (Injectomat):

- 50 ml syringe, 25 ml/h, press. limit 500 mBar, Time to alarm: 100 sec.
- 10 ml syringe, 5 ml/h, press. limit 200 mBar, Time to alarm: 70 sec.

If the pressure rises beyond the limit set, the pump stops and the stored bolus is automatically reduced to virtually zero volume. An audible and visual alarm is activated. Check the IV carefully for the cause of the alarm. Do not restart the pump until the occlusion is released.

3.10. Setting time and date

Press the OPTION key (5) sequentially to display date and time in the LCD window (6). Hold the OPTION key (5) down until the display flashes. The time may be set using the volume keys (13) in the Volume display (10), e.g. h9.45 = 9:45 am. This can also be done while the infusion is in progress.

The syramed has the possibility to automatically adjust the daylight save time (summer time). The adjustments can be done as per EU, US or Australian regulations. If the text 'Clock !' should appear, replace the Lithium backup battery on the main PCB.

To set the date, first switch the pump off. Press the VOLUME 0.1 ml DOWN and VOLUME 100 ml DOWN keys (13) together whilst switching the pump on. This enables the Service Mode. Select the RATE display (9) according to the following table using the RATE keys (12). Then select the corresponding data in the VOLUME display (10) using the VOLUME keys (13). Press the START key (7) each time to confirm each setting:

<u>Rate display (9)</u>	<u>Volume display (10)</u>	<u>Function</u>
145	0 - 99	Year
144	1 - 12	Month
143	1 - 31	Date
142	1 - 7	Weekday (Monday = 1, Sunday = 7)

Press the ON/OFF key (11) to switch the pump off.

Note: Incorrect setting of date or time does not affect the correct functioning of the pump.

3.11. Different configurations

If a different configuration is required, please contact our Customer Service Department or the official ARCOMED distributor in your country.

3.12. Accessories and consumables

Accessories, expendable parts and single-use items may only be used if they comply with the appropriate international standard and national approvals. Syringes, filters and extension sets must be CE marked.

The Instructions for Use and the mains power supply cable are included as standard equipment with the Syramed μ SP6000.

3.13. START/STOP key (7)

The START/STOP key (7) is used to start the pump after the rate has been selected. The pump may be stopped at any time using this key. An additional function of this key is to confirm various parameters.

3.14. Prime / Bolus key (8)

The PRIME/BOLUS key (8) key is used to prime the extension set. It is also used to initiate a manual or automatic bolus (3.5).

3.15. AUDIBLE ALARM SILENCE/ OPTION key (5)

The audible alarm may be silenced for 2 minutes using the ALARM SILENCE/OPTION key (5). The audible alarm is re-activated after this period.

If there is no audible alarm, the key serves as an OPTION key which enables selection of any option.

3.16. ON/OFF \odot/\circ key (11)

The pump may be switched off using the ON/OFF key (11) if the infusion has been completed. All data displayed (rate and volume) is lost when the pump is switched off. In order to avoid switching the pump off accidentally, the ON/OFF key (11) must be pressed for at least one second before the pump switches off.

If the pump is connected to the mains, the STANDBY mode will switch in when the pump is switched off. This means that the battery will be charged and the charge condition indicated in the LCD window.

3.17. Keep-Vein-Open (KVO) - Rate

The pump may be configured to infuse at the keep vein open rate when the volume to be infused has been delivered. The KVO rate is preset at 0.3 ml/h and

may be set (by a technician) to suite individual requirements if necessary. If the set rate is smaller than than the KVO rate, the rate is not changed.

Remark: The latest standard uses the new wording Keep-Open-Rate (KOR). The meaning is identical to the KVO-rate.

3.18. Using the pump in parallel or multiple infusions

If additional infusion systems are connected to the patient's vascular system, this may lead to complications e.g. infusion of air, reverse-flow, interruptions due to alarms and inaccurate flow.

To prevent such incidents, please observe the recommendations as stipulated in DIN VDE 0753, Part 5 or contact your distributor.

3.19. Options for external connection to the pump

External equipment may only be connected to the Nurse call connector (20) if the system which results from this meets the requirements of draft norm EN601-1-1 and if their safety has been certified by an approved international body. Use cable number 94070 to connect the Nurse call system.

Please contact the Customer Service Department of ARCOMED AG for details of the RS232 interface (IR interface) and how to link it to external systems.

If an external 12/15V ac/dc power supply is used and is linked to other equipment, ensure that the safety of the system complies with IEC601-1.

4. Alarm system

4.1. Alarm causes

The electronic self-monitoring system continuously monitors the correct functioning of the pump and its displays whilst in operation. If a fault should occur, the infusion is stopped immediately and the alarm activates. The corresponding alarm symbol is illuminated continuously with a red colour and there is a continuous audible alarm. The nurse call alarm is activated at the same time.

The pump will not start:

- if no rate has been set (0 ml/h).
- if the syringe clamp is open.
- if the door is open.

During operation an audible alarm activates and the pump switches to the KVO rate if:

- the START/STOP key is operated.
- attempts are made to alter the rate during operation.

During operation an audible alarm activates and the pump stops if:

- the syringe is empty.
- battery capacity is low and the charge rate can no longer ensure controlled infusion.
- the infusion pressure exceeds the limit set.
- the syringe clamp is opened.
- there is an internal defect.

4.2. Canceling the alarm condition

After rectifying the cause of the alarm or acknowledging the rate change, the alarm condition is canceled and infusion resumed by pressing the START/STOP - key (18).

4.3. Pressure limit/occlusion alarm

If the pressure in the system reaches the set pressure limit due either to a total or partial occlusion, the alarm activates and the occlusion alarm symbol and rate display flash. The LCD window displays "occlusion! check line!" The vein site should be checked to ensure there is no complication.

If the cause of the occlusion is removed, the occlusion symbol flashes and the pump may be started again.

4.4. Near end of syringe alarm

This alarm activates 3 minutes before the syringe is empty. The rate and volume displays and the red syringe alarm symbol flash. The LCD window indicates "Empty in 3 minutes" and counts down until the syringe is empty.

4.5. Syringe empty alarm

When the total volume in the syringe has been infused, the alarm activates and the pump stops. The RATE display flashes and the red syringe alarm symbol illuminates continuously. The LCD window indicates " syringe end! reload".

4.6. Battery alarm

The pump may be operated independently of the mains power supply using the internal battery. If the mains power supply fails, the pump switches automatically to battery operation to continue the infusion without interruption.

Battery operation is indicated by illumination of the battery symbol (17). Battery capacity permits from 3 up to 12 hours operation (1.85 Ah battery) depending on the infusion rate set. After approximately 3 to 12 hours operation the battery symbol in the alarm display (14) illuminates and an audible alarm activates. Alarms are canceled automatically as soon as mains power is restored.

A low battery alert is activated approximately 30 minutes before the battery depleted alarm. The battery symbol (17) flashes and an audible alarm activates. To silence the audible alarm, press the ALARM SILENCE key (5). The battery symbol continues to flash until the pump is reconnected to the mains.

A cautionary alarm is activated if the pump is disconnected from the mains power supply whilst in operation. This alarm may be silenced using the ALARM SILENCE key (5).

4.7. Nurse call

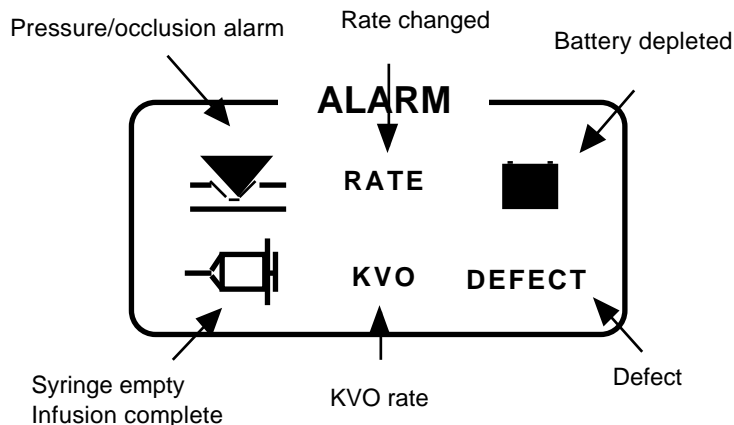
The pump may be connected to the external nurse call system via the connector (20) on the rear of the unit using cable part number 94070. All alarms are transmitted to the nurse call station. The normal pump alarms and displays continue to function.

4.8. Alarm silence

Audible alarms may be silenced for approximately 2 minutes using the ALARM/SILENCE key (5). The audible alarm is reactivated after this period.

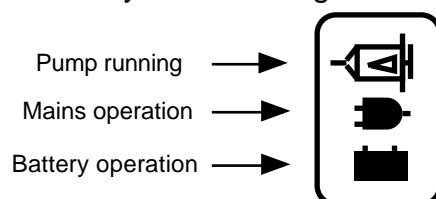
4.9. Alarm indicators (14)

The cause of the alarms are indicated using illuminated pictograms as shown:



4.10. Power and running indicators (17)

These are indicated by the following:



4.11. LCD window (6)

Various messages and infusion parameters are displayed in this window.

4.9. Technical description

The syramed μ SP6000 is a microprocessor-controlled infusion pump with stepper motor drive and comprehensive software management function monitoring. The pump is operating range enables infusion rates from 0.1 ml/h to 1, 500 ml/h (50/60 ml syringe) to be made. An internal rechargeable battery allows the unit to operate independently of the mains in emergencies or when used as a mobile unit. The mechanism is driven by a step motor via a toothed belt and friction spindle. All important operating parameters are clearly shown on an LED indicator. Setting the desired values is done via touch-pad keys. The unit is manufactured using the latest surface mounted control technology (SMD).

5. Warranty

Arcomed AG offers a twelve month warranty on each Syramed μ SP6000 syringe pump effective from date of delivery.

The warranty covers the installation and replacement of faulty parts if caused by faulty assembly or materials. The warranty is rendered null and void if changes or repairs are carried out by persons who have not been authorized in writing to do so by Arcomed AG or Arcomedical Infusion Ltd and if the inspection and maintenance intervals are not observed.

The warranty does not cover the elimination of problems caused by incorrect operation, inappropriate handling or normal wear and tear,
The supplier only accepts responsibility for the safety, functional reliability and performance of the equipment providing that

- assembly, extension work, resetting, modification or installations are carried out by personnel authorized by him.
- the electrical system at the operating site meets IEC requirements.
- the unit is used in accordance with these Instructions for Use.

The information provided in this manual applies to the currently prevailing situation and is given in good faith. The manufacturer reserves the right to make modifications in the interest of technical progress.

5.1. Design changes

Arcomed AG endeavour to ensure that future improvements and modifications are compatible with earlier models.

NOTE: Always state the model, serial number and where applicable the colour of the unit in question when ordering spares.

6. Scope and schedule of safety checks of the syramed® μSP6000 syringe pump

Schedule: every 24 months or after 10,000 hours operation: this unit must be checked by technical staff who have been trained and authorised in writing to do so by Arcomed AG or Arcomedical Infusion Ltd.

Check list		Check for	Result
Visual check Case, door, control panel Door latch Syringe clamp Mechanical parts, drive system Labelling Visual displays Connector, fuses		Hair-line cracks Contamination Contamination Function, clean None missing Function Damage, blown	
Functional checks Loading and removing syringes Syringe recognition Plunger lock	Use several sizes	Syringe capture	
Accuracy testing at 25 ml/h and Rate 100 ml/h Pressure transducer	Measurement of rate using water Set pressure limit to 500 mbar	as per specification Alarm response time Pressure reading	
Test nurse call system RS232 data link (only on RS 232C option)		Function Pump STOP function	
Earth leakage current Earth bonding test including mains cable	Test as in IEC 601/1	Within type CF limits 300 mOhm	

Fuse ratings must correspond to the manufacturer's specification.
(T200 mA/250V IEC127/III/SEV 1064).

Test results must be recorded in the Equipment Log.
CAUTION: After repairs and any replacement of parts, test runs must be carried out in accordance with the manufacturer's protocols.

7. Performance data

7.1 The significance of trumpet graphs in clinical practice

Trumpet graphs indicate the maximum and minimum percentage deviation from the set flow rate for observation windows of duration 2 to 31 minutes. The maximum deviation from the set rate can therefore be determined for clinically relevant periods of time. For instance, many drugs used for infusion have a pharmacological and biological half-life of less than 5 minutes.

One agent commonly used to support the cardiac output in a critically ill patient has a half-life of 2.5 minutes. When infusing this agent, it is important that the fluctuations in flow from the syringe pump measured over a time period of 2.5 minutes, do not cause the therapeutic limits of the drug to be exceeded. It has been observed that cardiac stability can be disturbed by excessive fluctuations in pump output over short time periods.

Fluctuations in pump output depend to a great extent on the rate set and decrease as the rate is increased.

Remark: Performance data on other syringes can be requested at Arcomed. The accuracy depends mainly on the tolerances of the syringes.

Table 1: Mean accuracy measured over 60 minutes (typical values)

<u>rate (ml/h)</u>	<u>measured rate (ml/h)</u>	<u>% error</u>
1.0	1.01	0.75
2.0	1.99	-0.12
5.0	4.91	-1.83
25.0	25.25	+1.00

Table 2: Short term accuracy (typical values)

<u>rate (ml/h)</u>	<u>2 min window</u>		<u>5 min window</u>	
	Max	Min	Max	Min
1.0	+4.84%	-3.70%	+3.89%	-2.18%
2.0	+3.35%	-2.65%	+1.81%	-0.89%
5.0	+1.97%	-1.30%	+0.90%	-0.38%
25.0	+0.95%	-0.66%	+0.67%	-0.50%

Weight [mg]:

50390.1

Flow:

25.25

ø Flow:

25.250

ø Error[%]:

1.000

Time:

120.30

File Name:

µSP6000-25ml/h(Plastipak 50 ml)

Rec. date:

8.9.1998

Rec. time:

0:05:39 Uhr

Rate (ml/h):

25

Evaporation:

0.05

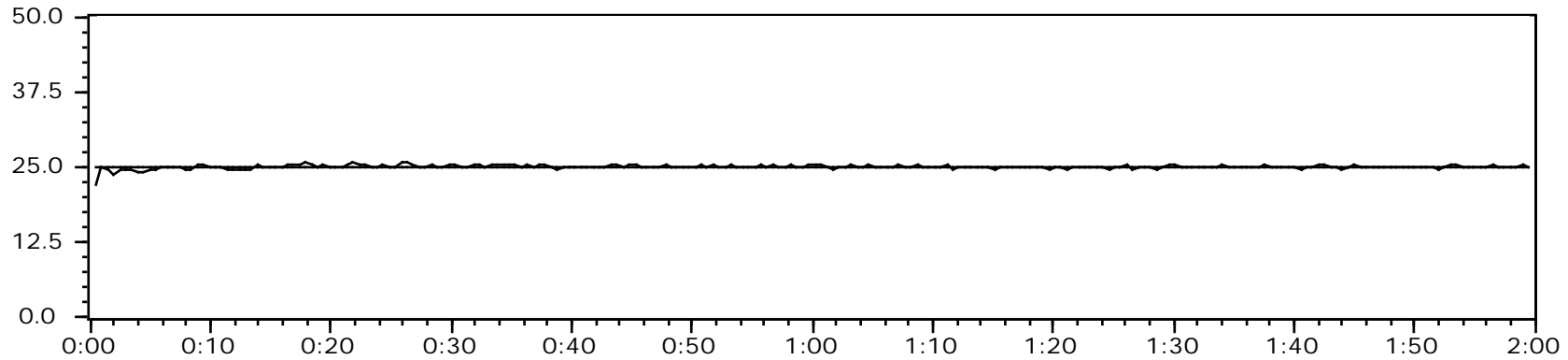
Scans:

240

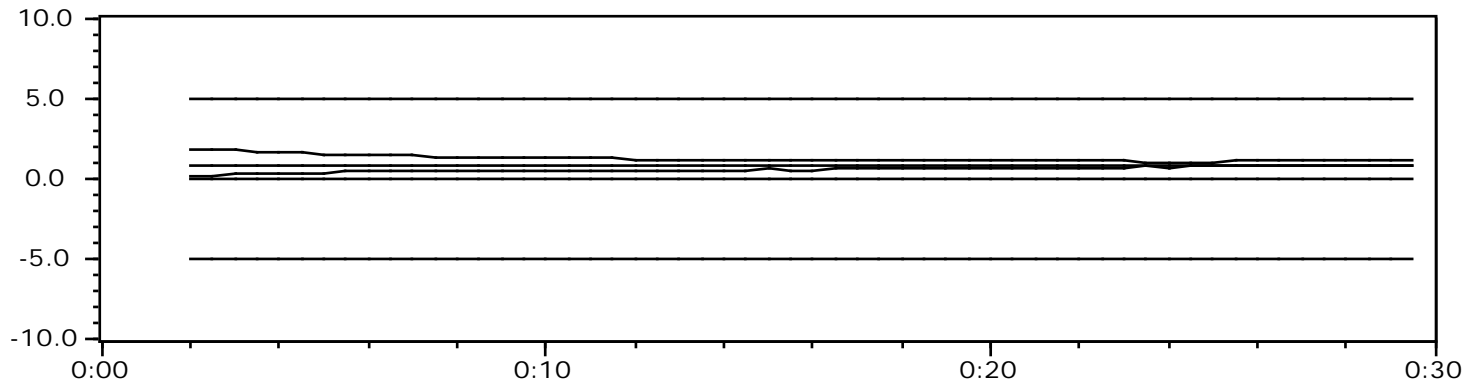
Interval (s):

30

Flow [ml/h]:



Trumpet Curve:



2 Min (max):

0.95

2 Min (min):

-0.66

5 Min (max):

0.67

5 Min (min):

-0.50

Weight [mg]:

3894.4

Flow:

2.04

ø Flow:

1.997

ø Error[%]:

-0.120

Time:

120.30

File Name:

µSP6000-2 ml/h (Plastipak 50ml)

Rec. date:

10.7.1999

Rec. time:

9:59:49 Uhr

Rate (ml/h):

2

Evaporation:

0.05

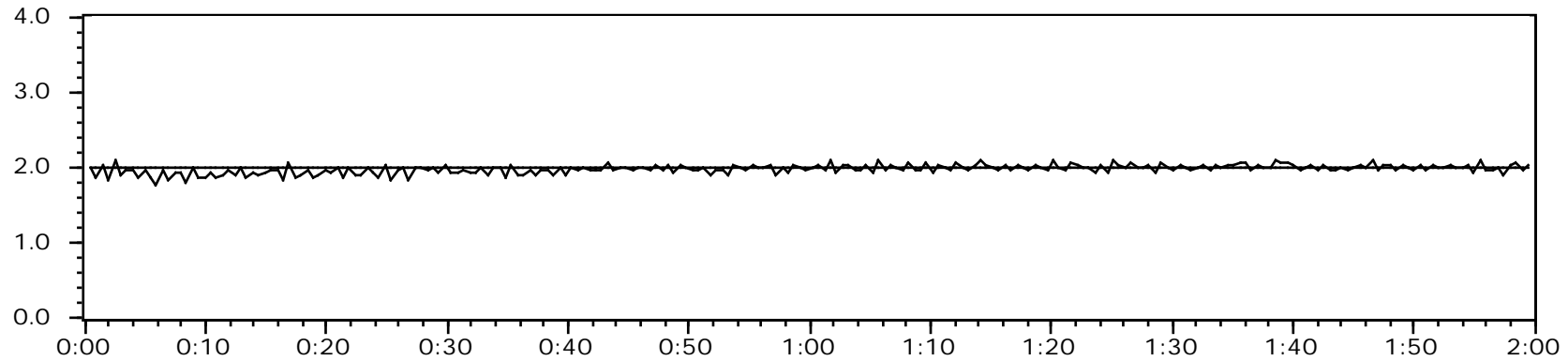
Scans:

240

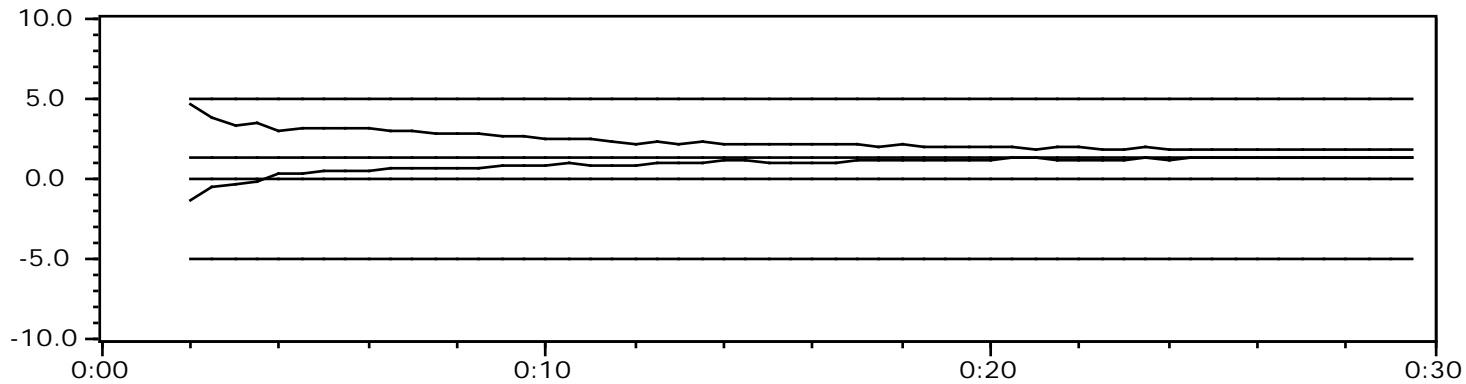
Interval (s):

30

Flow [ml/h]:



Trumpet Curve:



2 Min (max):

3.35

2 Min (min):

-2.65

5 Min (max):

1.81

5 Min (min):

-0.89

8. TECHNICAL DESCRIPTION

8.1 Introduction

The Syramed μ SP6000 is a microprocessor-controlled syringe pump having comprehensive software management functions and monitoring. Flow rate may be set over the range 0.1 ml/h to 1500 ml/h depending on the syringe size used. The pump accommodates several major brands of syringe of sizes 5, 10, 20, 30 and 50/60ml. The pump is powered from ac mains or from the internal rechargeable battery which switches in automatically should the mains power supply fail. This battery also permits transportable operation for up to 12 hours duration depending on the operating mode and rate set.

The syringe is loaded automatically and this means that the drive is permanently coupled to the leadscrew. The leadscrew is driven by a stepper motor via a toothed belt and gear train. The syringe is held securely by a spring-loaded clamp coupled to a potentiometer which determines the syringe size by measuring the external diameter of the syringe barrel. The syringe plunger is automatically engaged by a mechanically operated latch (driven by a small dc motor) which locks onto it when the drive head contacts the plunger. Loading is achieved without injecting any bolus volume.

All important operating parameters are clearly shown on two LED displays with an additional LCD for messages and various other data. Infusion parameters are set via touch keys which comprise a mechanical switch covered by a sealed membrane. The unit is manufactured using the latest surface mount technology (SMT).

In the circuit description that follows, reference is made to diagrams 1 to 3.

8.2. Circuit description

8.2.1. Microcontroller

Microcontroller D0 monitors the following signals:

Motor controller

The step motor drive D8 is controlled directly by the microcontroller and operates in chopper mode. The step motor operates in micro-steps to provide continuous and smooth delivery even at low flow rates.

Leadscrew revolution pulses

A Hall sensor adjacent to the leadscrew produces a pulse for each revolution of the shaft. In the microcontroller this is monitored by software on a frequency/time basis.

Watchdog

The external Watchdog in IC D2 monitors program run time. If the limits are not within the specified time, the semi-conductor relay VO interrupts power to the step motor. A fault is signaled to the microcontroller via the inverter D7.

The relay D10 is periodically switched off for a short period to test the watchdog and the correct functioning of the microcontroller is monitored. There is a second watchdog in the microcontroller.

Operating voltages

The supply voltage, the 5V logic supply rail and reference voltage are measured and monitored via disc resistors by the analog/digital converter in the microcontroller.

Mains/battery operation

The level of the operating voltage determines whether mains or battery operation is used.

Battery voltage

The battery alarm activates if the minimum operating voltage falls below the set limits during battery operation. The unit will be shut down in the case of exhaustive voltage discharge.

Logic rail voltage

The rail voltage is limited to a maximum of 5.5V by diode V20, and transistor V5 triggers the microcontroller and external Watchdog if 5.8V is exceeded. If the level reached is less than 4.5V, the integrated circuit D2 initialises the system.

Microcontroller D1 controls the following signals:

Step motor pulses

The step motor pulses are fed by the microcontroller from the quartz oscillator at a frequency corresponding to the rate set.

Automatic locking

The syringe plunger automatic locking motor X3 is controlled directly by the microcontroller.

Watchdog

Watchdog D2 is triggered periodically after each program run.

Buzzer (audible alarm)

Dependent on the operating status the microcontroller activates the audible alarm trigger K1 via driver V9.

Alarm relay

Dependent on the operating status the microcontroller activates the alarm relay KO (Nurse call) via driver V8.

On/Off function

After start up the microcontroller triggers a hold of the semi-conductor relay V12 via the Power-Hold line. The supply voltage remains switched on. When operating the ON/OFF key or if the battery is discharged the microcontroller turns the supply voltage off via the semiconductor relay V12.

A/D converter

The microcontroller controls the internal A/D converter and measures the results.

Infra red interface

The microcontroller sends and receives data via IC's D10 to D12. The encoder D10 converts the signals to Standard IrDA 1.0. The unit can receive and transmit data from above (D11), below and to the rear (D12). This provides a wire-less connection between units mounted on top of each other.

EEPROM memory

Set values and important data are held in non-volatile memory D3 and/or recalled from there and remain available even when the pump is switched off. Even when the battery is fully discharged data is not lost.

SRAM memory and real time clock

IC D2 is an external SRAM and provides storage of a multitude of data. Simultaneously time and date can be read from the real time clock. The real time clock is buffered by a special battery and can work independently for up to 10 years even when the battery is fully discharged. The clock is only an indicator. An incorrect date or time will not effect the normal functioning of the pump. The unit is year 2000 compliant and will operate correctly into the new millenium.

8.2.2. Display

The operating status is depicted by the LED displays and illuminated pictograms. Display drivers M2, M3 and M4 are controlled by the peripheral IC's D3 and M1 and multiplexed by the microcontroller.

Rate	4-digit red numerals
Volume	4-digit red numerals
Alarm pictograms	red LEDs
Pump infusing	green LED
Battery operation	green LED
Mains operation	green LED

8.2.3. Inputting infusion parameters

All data inputs are made via keys which are periodically checked by the microcontroller. Only the ON/OFF key is connected separately and controls the start-up logic or releases a delayed shut-down via the microcontroller. The keys have the following functions:

<u>Function:</u>	<u>Key:</u>
Start -up/Switch off pump	ON/OFF
Rate setting	Rate 100 ml/h up/down Rate 10 ml/h up/down Rate 1 ml/h up/down
Volume setting	Volume 100ml up/down Volume 1 ml up/down
Start/Stop	START/STOP pump

Prime/Bolus	Prime/Bolus key
Alarm silence/Option	2 MIN, Option

(In an emergency the audible alarm is silenced for 2 minutes)

8.2.4. Power supply

Mains power is supplied via a toroidal transformer and the rectifier V10. In the event of a mains power supply failure, power is supplied without interruption by the internal battery. The charge switch V14 ensures the battery is constantly charged when the unit is connected to the mains (even when the unit is switched off). Relay V12 switches the supply voltage on or off.

On the one hand this function is controlled by the ON/OFF key and by a command from the microcontroller via the inverter D7.

On the other hand the microcontroller can in the same way trigger the shut down of the supply voltage. The circuit controller D13 produces the +5V rail voltage.

8.2.5. Monitoring

Camshaft:	One revolution of the pump camshaft requires 320 step motor pulses. For each revolution of the pump camshaft the pulse from the hall sensor initiates a comparison with the number of step motor pulses supplied. Tolerance per revolution $\pm 20\%$.
Semi-conductor relay:	Function check every 50 msec.
Keypad:	A key actuated for more than 20 seconds triggers a fault signal.
Microcontroller:	On start up the registers are checked for initial status and a RAM test performed. Continuous ROM, RAM and CPU test during delivery.
Program run time: tolerance	External watchdog monitors programme run time; approx. $\pm 15\%$.
Operating voltage:	Microprocessor monitors the following voltages: - mains/battery changeover threshold: 15V - Battery charged: 11V - Battery discharged: 9V - 5V rail monitoring < 4.5V: fault signal > 5.8V: fault signal - A/D converter: defect >2.5%: fault signal
Audible alarm repeat:	On 0.6 sec Off 3.0 sec
Other functions:	- Audible alarm in standby mode

9. Trouble shooting

When a DEFECT signal is given a fault code is displayed automatically. In the Volume ML (12) window a 2-digit figure appears and the cause of the fault indicated is listed in the table that follows. When a fault occurs the code appears automatically as F-xx.

Code (Volume ML)	Meaning:	Measure:
0	Program sequence	Replace main PCB
2	Step motor too fast	Replace main PCB
3	Step motor too slow	Check drive
4	AD converter fault	Replace main PCB
5	Syringe clamp fault	Check syringe clamp
6	Supply voltage	Replace main PCB
7	Key blocked	Replace display PCB
8	Watchdog Test	Replace main PCB / Lithium battery
9	CRC Test EPROM	Replace EPROM
10	Run time	Replace main PCB
11	CRC Test EEPROM	Check all EEPROM values
12	Watchdog test 1	Replace main PCB / Lithium battery
13	Initial CPU test	Replace main PCB
14	Register test	Replace main PCB
15	SRAM test	Replace main PCB
16	Bit-walk Test RAM	Replace main PCB
17	CPU Test (Instruction set)	Replace main PCB
18	Syringe clamp (battery)	Replace main PCB
19	Syringe clamp (mains)	Replace main PCB
>20	combined errors	Check pump / replace main PCB

10. Replacement of parts

The syramed symbol μ SP6000 may only be repaired by ARCOMED AG or persons officially authorised in writing by Arcomed AG or Arcomedical Infusion Ltd to do so.

In the event of a warranty claim please send the unit to the address shown in Chapter 1.1.

CAUTION: The unit must be switched off and the mains connection removed before commencing repairs.

a) Dissassembly of case:

Remove the two tie screws in the pole clamp on the rear of the unit and separate the two sections of the case. First check and record the positions of all connectors and disconnect those between the front and rear assemblies where necessary. Ensure that all connectors are correctly positioned and inserted when reassembling the unit (see Topography Main PCB).

b) Removal of the main PCB:

Undo the four screws between the main PCB and the chassis.

CAUTION: Sensitive electronic parts can be damaged by static voltage if the main PCB is handled incorrectly. Be sure that correct cable connections are made when reassembling unit (refer to socket positions on the leaflet Main PCB Topography).

The connector PCB is also fixed by two screws.

c) Removal of the display PCB and covers:

Undo the eight screws at the rear of the door which hold the door assembly together. Undo the five screws between the PCB and the front door section and carefully remove the PCB. After reassembly ensure the correct key functioning.

d) Removal of the mechanical assembly (drive):

Undo the three mounting screws holding the mechanical assembly to the case. Undo the grub screw attaching the drive plate to the drive tube. Carefully withdraw the leadscrew from the tube and disconnect the cable. The mechanism can then be removed from the case. Re-assemble in reverse order. In particular mount the o-ring seal correctly.

11. syramed μ SP6000: List of spare parts

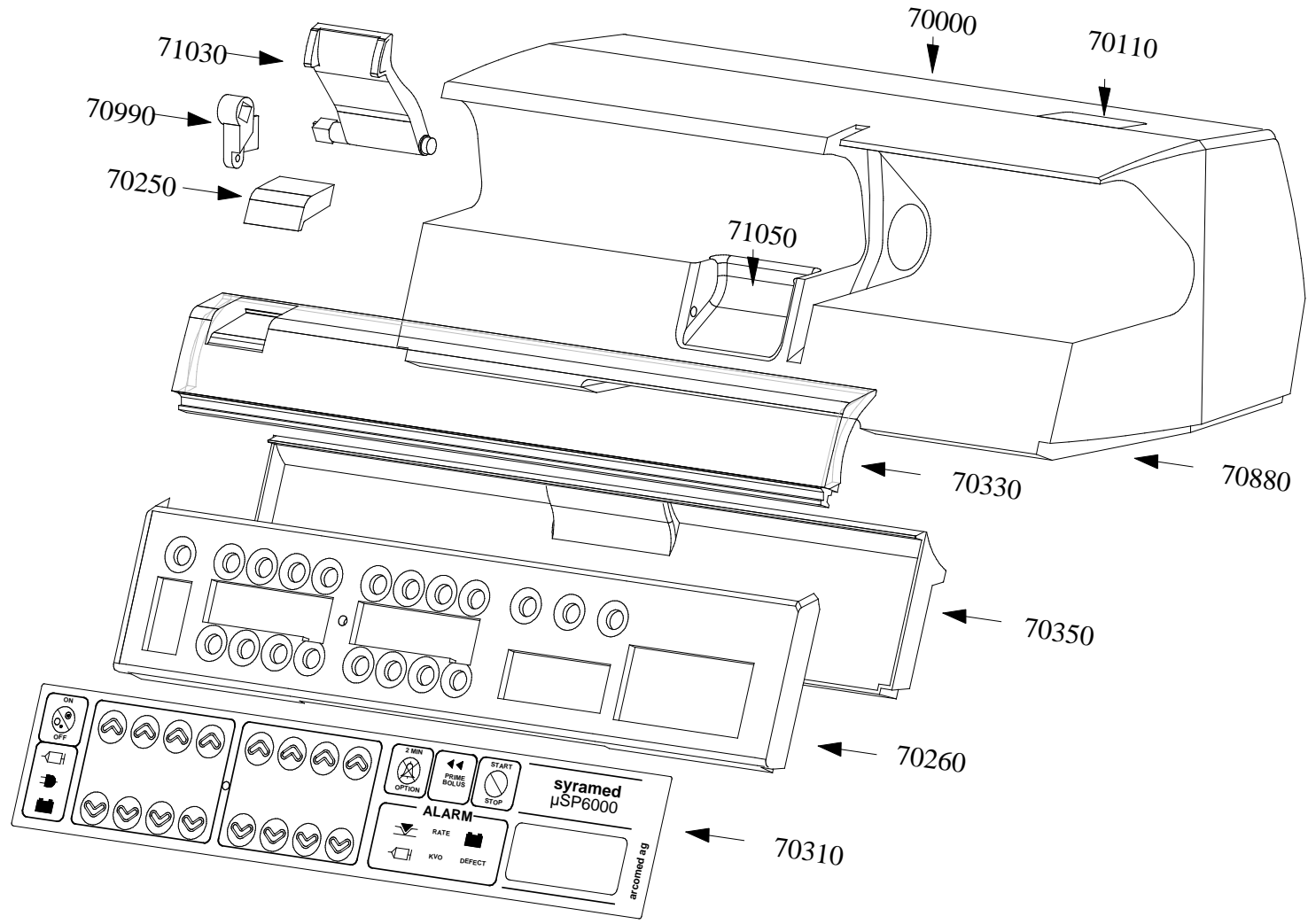
Please quote the serial number of the pump when ordering.

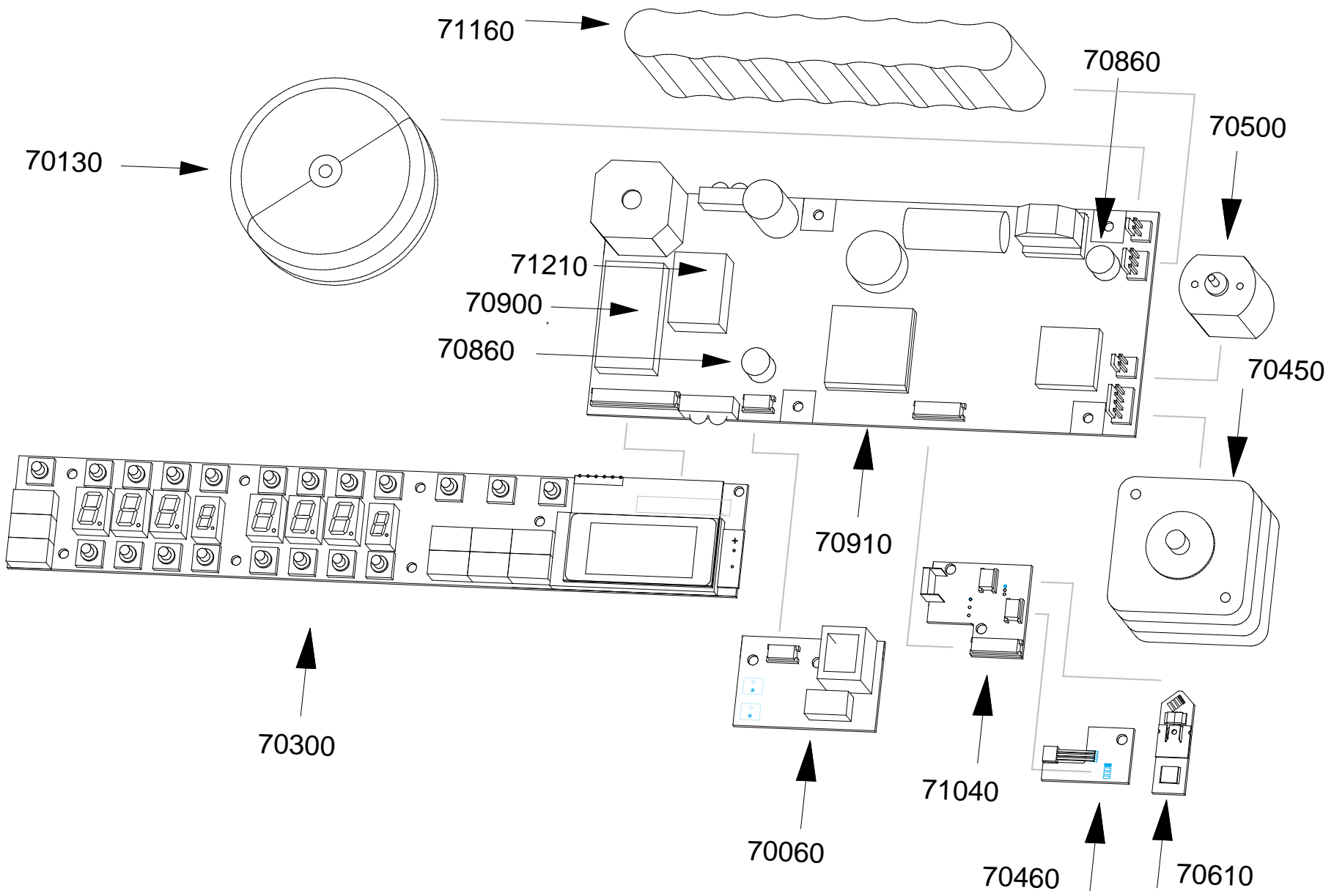
Part no.	Description	Assy	Rev.	Material
70000	Case rear	Back 1	BC00	ABS
70010	8mm safety ring	Back 1, Front 1	BC00	steel
70020	Rubber foot - blue	Back 1, Front1	BC00	Santoprene
70030	Screw M3/10	Back 5	BC00	steel
70040	Screw M3/10	Drive 9	BC00	steel
70050	Nut M3	Door 2	BC00	steel
70060	Connector PCB	Back 3	BC00	electronics
70070	Mains connector	Back 5	BC00	plastic UL94V-0
70080	Plastic screw 3 x 10	Back 3, Front 5	BC00	steel
70090	Transformer mounting plate	Back 4	BC00	steel
70100	Fuse T200mAT/250V	Back 5	BC00	glass/steel
70110	IR window	Back 6	BC00	polyamide
70120	Cylinder screw M4x6	Back 4	BC00	steel
70130	Toriodal transformer 8.5VA/230V	Back 4	BC00	ABS/Cu
70140	Toriodal transformer 8.5VA/110V	Back 4	BC00	ABS/Cu
70150	Sealing gasket	Back 6, Door 6	BC00	ABS
70160	Tie 6000	Back 7	BC00	aluminium
70170	Handle 6000	Back 7	BC00	steel
70180	Bolt 4x20	Back 7	BC00	steel
70190	Camshaft M8x40	Back 7	BC00	steel
70200	Ferrite	Back 4	BC00	ferrite
70210	6000-D Instruction Manual	document	BC00	paper
70220	6000-D Instruction card	document	BC00	PVC
70230	Cable seal	Door 1	BC00	cable
70240	Cable 20 pol display	Door 1	BC00	cable
70250	Door latch	Door 5	BC00	ABS
70260	Front door moulding	Door 2	BC00	ABS
70270	Mask LED	Door 3	BC00	ABS
70280	Foil 1 x 3 LED	Drive 9, Door 3	BC00	PVC
70290	Cover LED	Door 3	BC00	PVC
70300	Display PCB	Door 2	BC00	electronics
70310	Keypad & display overlay	Door 4	BC00	PVS-G
70320	Plastic screw 2.5 x 6	Door 2, Door 6	BC00	steel
70330	Transparent door	Door 5	BC00	ABS
70340	Magnet 8 x 6 x 2	Door 6	BC00	magnet
70350	Rear door moulding	Door 7	BC00	ABS
70360	Drive head	Drive 1	BC00	POM
70370	Plastic screw 2.5 x 16	Door 7	BC00	steel
70380	Drive tube with full nut	Drive 1	BC00	steel
70390	screw M3x5	Drive 1	BC00	steel
70400	screw M2x5	Drive 1	BC00	steel
70410	Inner Tube	Drive 1	BC00	steel
70420	Drive plate	Drive 1	BC00	POM
70430	Nut lead screw	Drive 1	BC00	steel
70440	Leadscrew	Drive 11	BC00	steel
70450	Step motor	Drive 9	BC00	iron/Cu
70460	Hallsensor PCB	Drive 9	BC00	electronics
70470	Drive pulley 10MXL complete	Drive 9	BC00	POM
70480	Drive tube bearing	Drive 11	BC00	POM
70490	Cylinder screw M3x8	Front 9, Front 10	BC00	steel
70500	screw M2x5	Drive 10	BC00	steel
70510	DC motor	Drive 10	BC00	iron/Cu
70520	Cylinder screw M3x8	Drive 11	BC00	steel
70530	Mounting plate (small)	Drive 11	BC00	steel
70540	Connecting rod	Drive 11	BC00	steel
70550	Magnet \varnothing 3 x 3	Drive 12	BC00	magnet
70560	Gear wheel 81MXL/b-3.5mm	Drive 12	BC00	POM

70570	Drive pulley 32MXL complete	Drive 12	BC00	POM
70580	Gear wheel 10/28-M0.5 No.1	Drive 6, Drive 13	BC00	POM
70590	Membrane pressure sensor	Drive 3	BC00	POM
70600	Pressure sensor bolt	Drive 7	BC00	steel
70610	Pressure sensor PCB	Drive 3	BC00	electronics
70620	Cable Pressure print	Drive 1	BC00	cable
70630	Gear wheel 10/28-M0.5 No.3	Drive 4	BC00	POM
70640	Drive spindle 1.6	Drive 4	BC00	steel
70650	Gear wheel 10/28-M0.5 No.4	Drive 5	BC00	POM
70660	Stop bolt	Drive 5	BC00	steel
70670	Drive spindle 2.4	Drive 5	BC00	steel
70680	Syringe plunger latch	Drive 2	BC00	POM
70690	Plastic screw 2.2 x 6	Door 5, Drive 2, Drive 6	BC00	steel
70700	Quadring lever	Drive 2	BC00	Santoprene
70710	Gear wheel 10/28-M0.5 No.2	Drive 2	BC00	POM
70720	O-ring slide	Drive 6	BC00	Santoprene
70730	Axle bolts 2.0	Drive 2, Drive 6	BC00	steel
70740	Drive head cover	Drive 6	BC00	POM
70750	Spring plate	Drive 6	BC00	steel
70760	6x10 dia. ballrace	Drive 8	BC00	steel
70770	Plastic screw 2.2 x 8	Drive 6, Front 3	BC00	steel
70780	Mounting plate (large)	Drive 8	BC00	steel
70790	Mounting plate	Back 2, Drive 8	BC00	PVS-G
70800	Gear weel	Drive 10	BC00	steel
70810	3m nurse call cable	final	BC00	cable
70820	Dive assembly	final	BC00	Iron/POM/MS
70830	Ferrite	Final	BC00	ferrite
70840	CH 6000 mains cable	final	BC00	cable
70850	SCHUKO 6000 mains cable	final	BC00	cable
70851	UK 6000 mains cable	final	BC00	cable
70860	Micro fuse T1A battery	final	BC00	electronics
70870	SMA24L buzzer	final	BC00	electronics
70880	Case front	Front 1	BC00	ABS
70890	Cover housing latch	Front 1	BC00	ABS
70900	EPROM μ SP6000	Front 10	BC00	electronics
70910	Main PCB	Front 10	BC00	electronics
70920	O-ring tie	Front 11	BC00	Santoprene
70930	Cylinder screw M4x6	Front 11	BC00	steel
70940	Spacer M3x40	Front 2	BC00	steel
70950	Spacer M3x60	Front 2	BC00	steel
70960	Door rod	Front 2	BC00	steel
70970	Door hinge (left)	Front 2	BC00	steel
70980	Door hinge (right)	Front 2	BC00	steel
70990	Leaver syringe clamp	Front 3	BC00	POM
71000	Security ring	Front 3	BC00	steel
71010	Spring beam	Front 3	BC00	steel
71020	O-ring syringe lock	Front 4	BC00	Santoprene
71030	Syringe clamp	Front 4	BC00	POM
71040	Syringe PCB	Front 4	BC00	electronics
71050	Cover housing	Front 5	BC00	ABS
71060	Spacer M3x18	Front 6	BC00	steel
71070	Screw M2.5 x 10	Front 6	BC00	steel
71080	Spring syringe lock	Front 6	BC00	steel
71090	Spring plate	Front 6	BC00	steel
71100	Spring tube	Front 6	BC00	steel
71110	Spacer M3x20	Front 7	BC00	steel
71120	Spacer M3x30	Front 7	BC00	steel
71130	Tube seal	Front 8	BC00	Santoprene
71140	Clip SS 6 mm	Front 8	BC00	steel
71150	Cylinder screw M3x5	Drive 9, Front 8	BC00	steel
71160	Battery 9.6V/1.85Ah	Front 9	BC00	NiMH
71170	Battery holder	Front 9	BC00	steel
71180	Connector mounting plate	Front 9	BC00	steel
71190	screw M2 x 5	Drive 12	BC00	steel

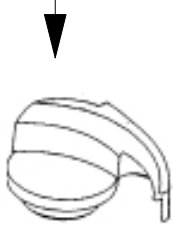
71200	Cable syringe print	Front 10	BC00	cable
71210	Lithium battery time keeper	Front 10	BC00	Litium
71220	Packaging 6000 complete	final	BC00	Paper/PE
71230	Labels ø8mm	final	BC00	PVC
71240	Screw M3/10	Back 5	BC05	steel
71250	Cylinder screw M3x4	Back 5	BC05	steel
71260	Screw M3x4	Back 5	BC05	steel
71270	Screw M3/10	Back 5	BC05	steel
98980	Cable holder	Back 4	BC00	polyamide
99620	Protection	Front 9	BC00	POM

Drawings





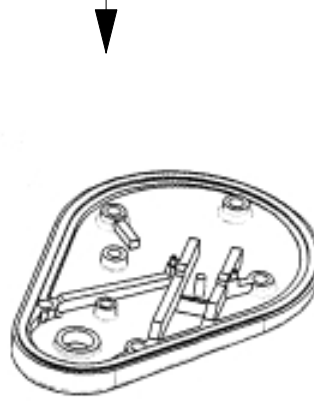
70680



70360



70740



70630
(3)



70650
(4)



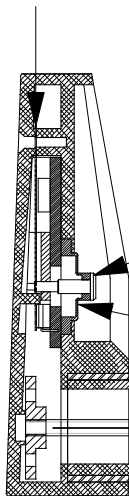
70580
(1)



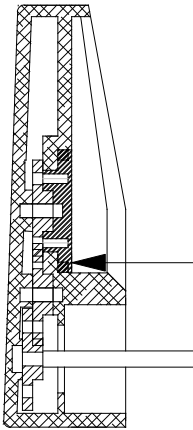
70710
(2)



70750



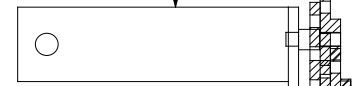
70700



70530



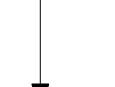
70780



70600



70410



70380



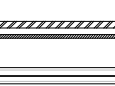
70480



70440



70590



70670



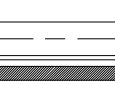
70430



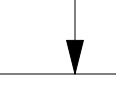
71110



70420



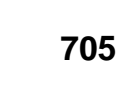
70540



70640



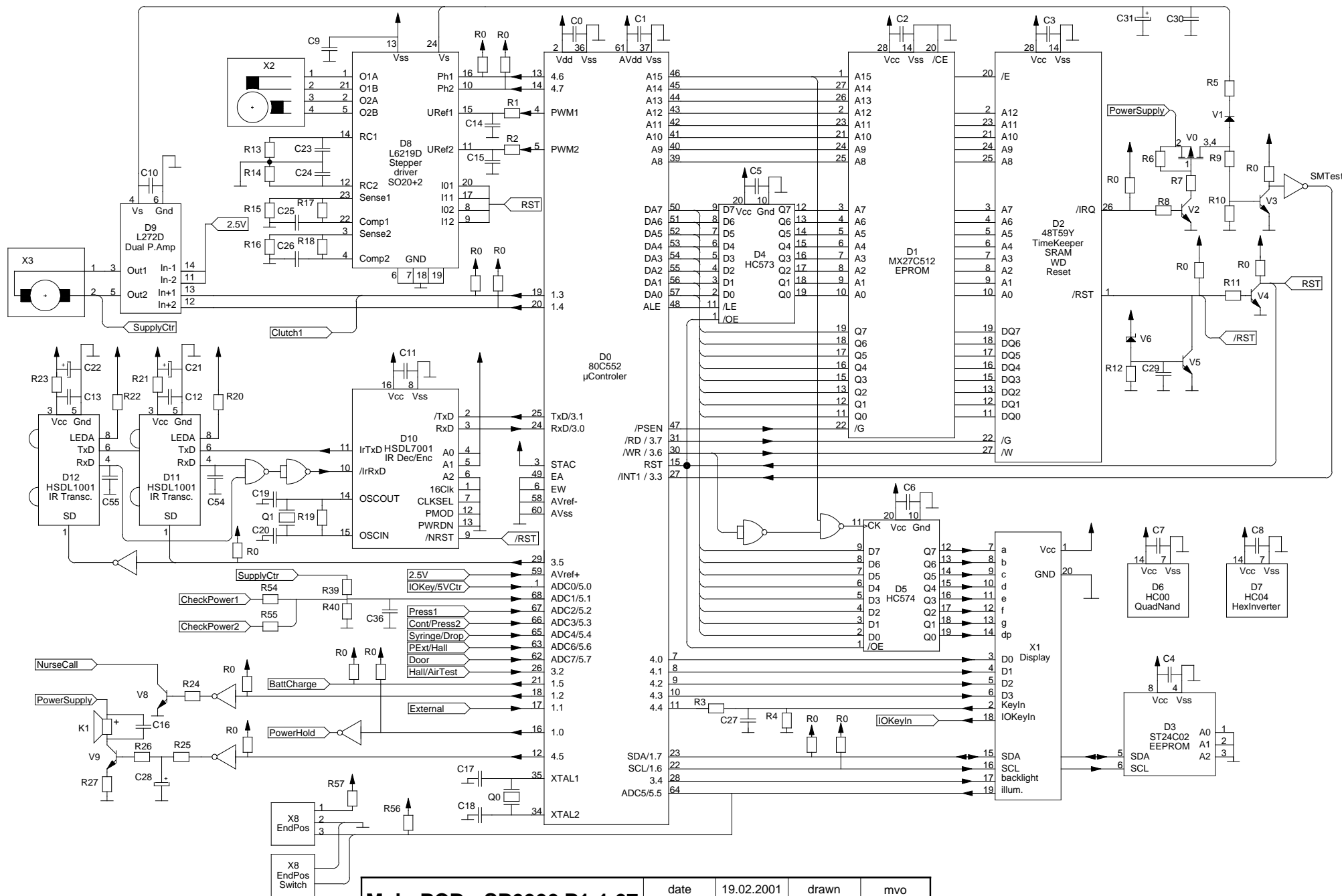
70760



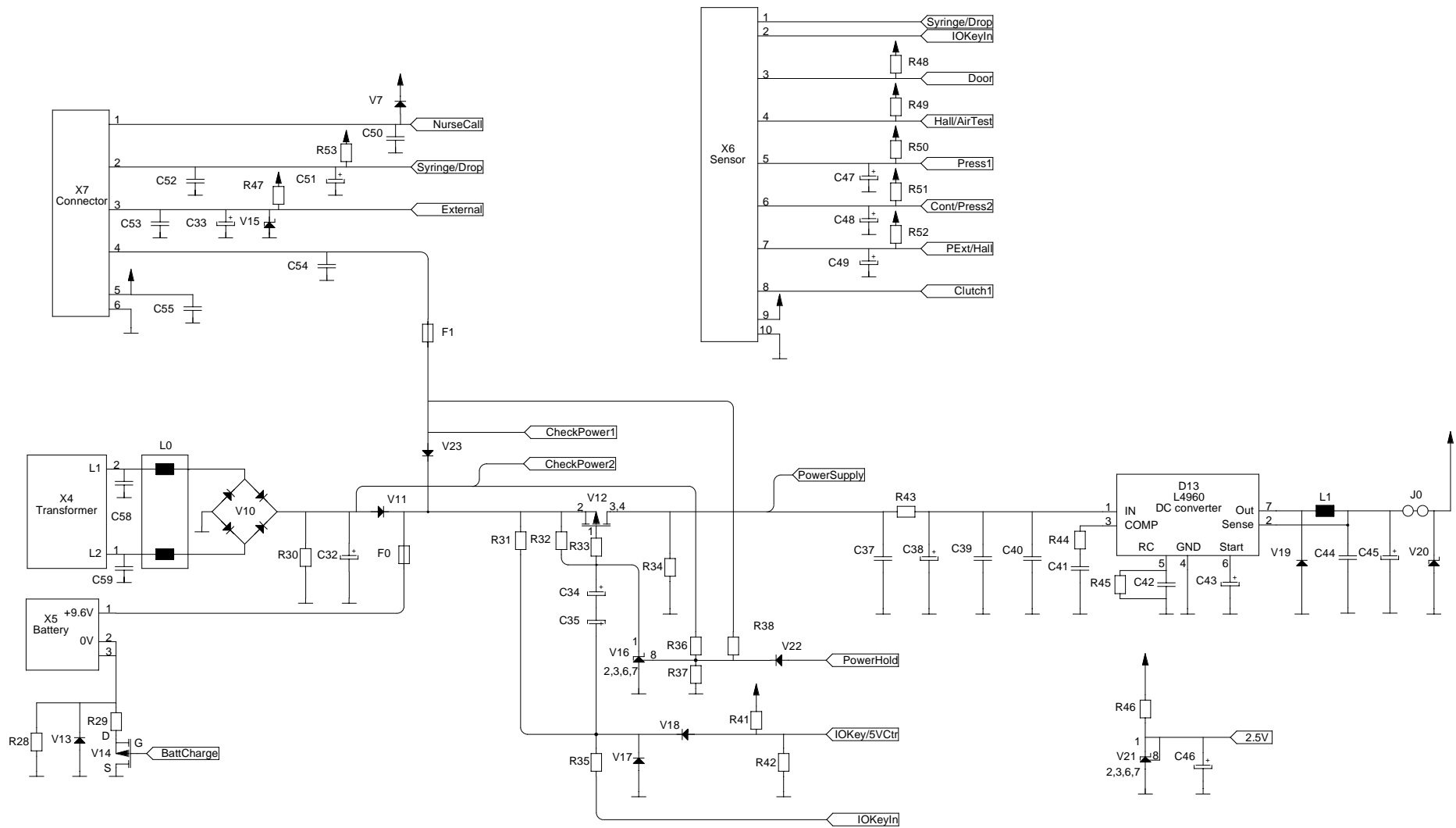
70570



Schematics

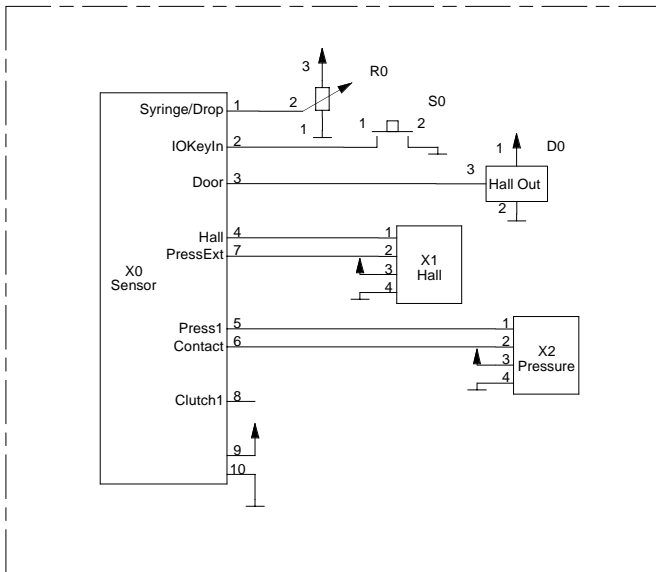


Main PCB µSP6000 P1-1.07			
date	19.02.2001	drawn	mvo
scale [mm]	1:1	checked	
copyright arcocomed - confidential		material: (PCB) Nr. 6001-0101	

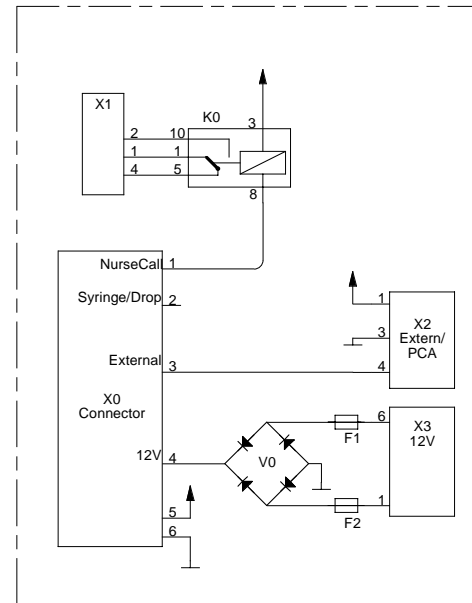


Main PCB μ SP6000 P2			
date	2.11.2000	drawn	mvo
scale [mm]	1:1	checked	
copyright arcomed - confidential	material: (PCB)	Nr. 6001-0102	

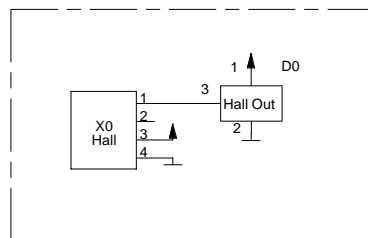
Syringe PCB



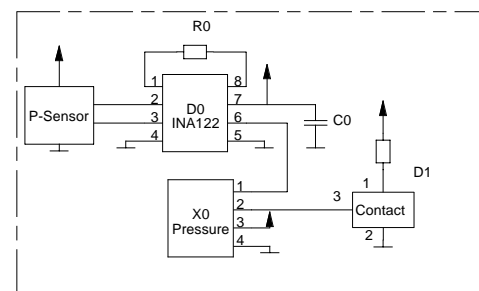
Connector PCB



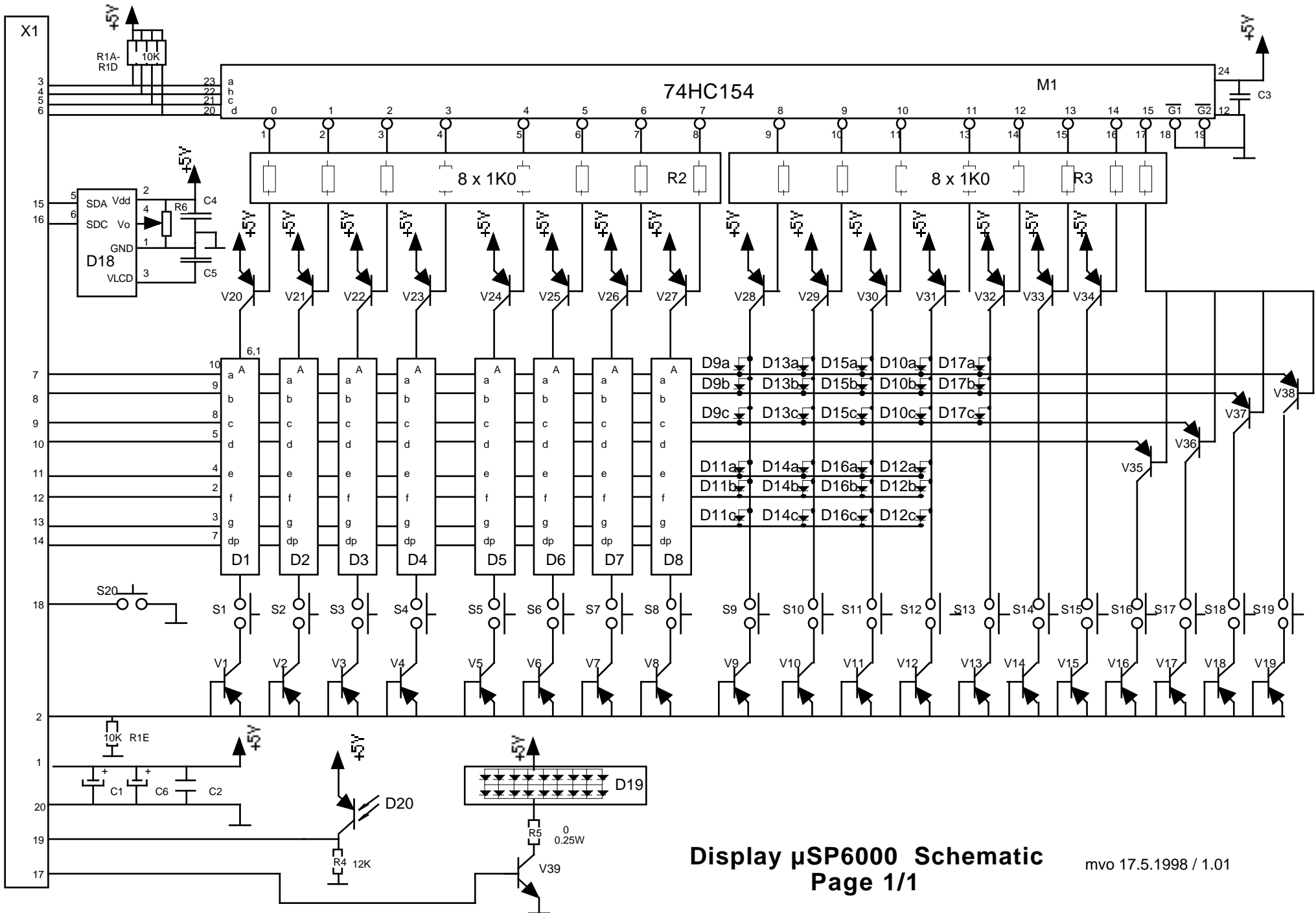
Hall PCB



Pressure PCB



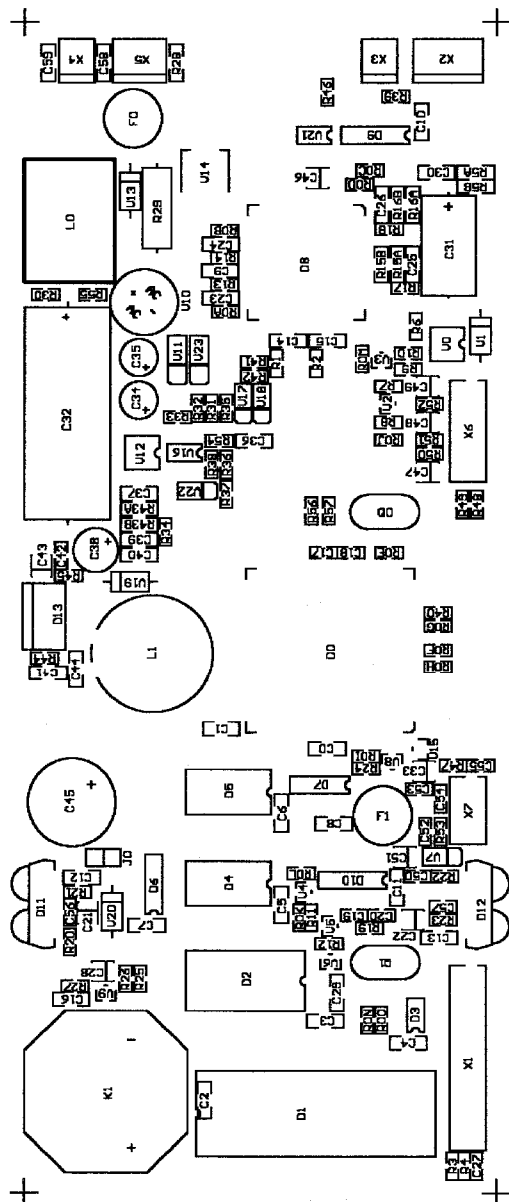
Sensor PCB μSP6000	date	2.11.2000	drawn	mvo
	scale [mm]	1:1	checked	
copyright arcomed - confidential	material: (PCB)		Nr. 6001-0104	



Display μ SP6000 Schematic
Page 1/1

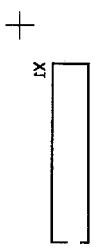
mvo 17.5.1998 / 1.01

Component layout



MAIN PCB USP6000	980107/001	08.02.1999	G0E
Top Overlay			
FILE:980100_1.PCB			
SCALE: 1.00			
DED AG			
PUMPERKSTRASSE 15			
CH-8105 REGENS DORF			

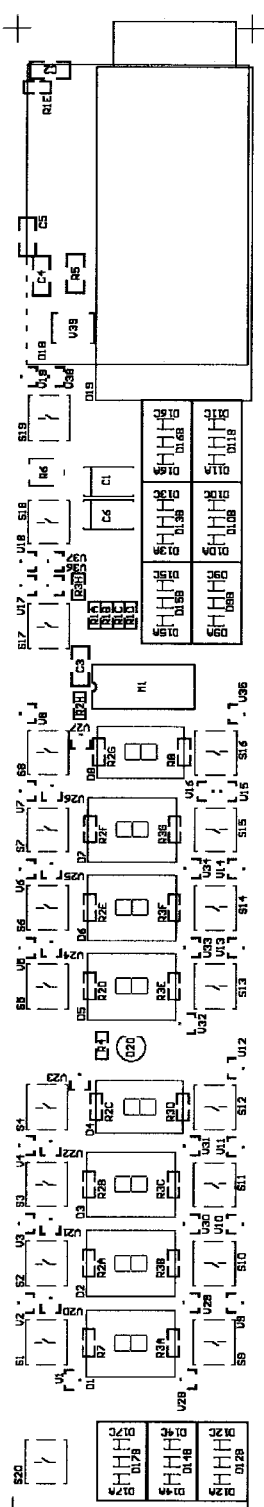




DISPLAY USP6000	25.01.1999	G0E
Bottom Overlay		
FILE:980040_2.PCB		
SCALE: 1.00		
DED AG		
PUMPERKSTRASSE 15		
CH-8105 REGENSDORF		



Die im Mech. Layer 1 markierten Loecher duerfen nicht Durchkontaktiert werden.

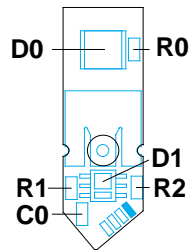


DISPLAY USP6000	980047/002	25.01.1999	G0E
Top Overlay			
FILE:980040_2.PCB			
SCALE: 1.00			
DED AG			
PUMPERKSTRASSE 15			
CH-8105 REGENSDORF			

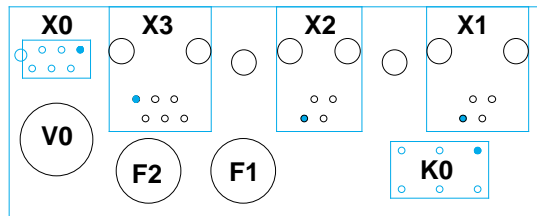


Die im Mech. Layer 1 markierten Loecher duerfen nicht Durchkontaktiert werden.

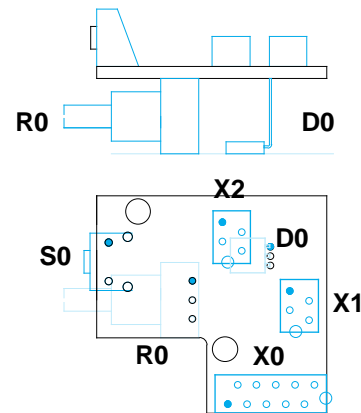
Pressure Print



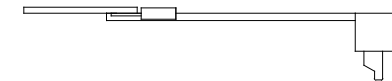
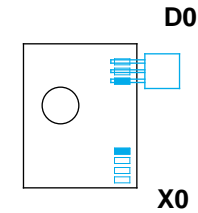
**Connector Print
(12V option/PCA)**



Syringe Print



Hall Print



Sensor-PCB μSP6000 1.02	date	25.3.2000	drawn	mvo
	scale [mm]	1:1	checked	
material:	copyright arcomed		Nr. 6001-0043	